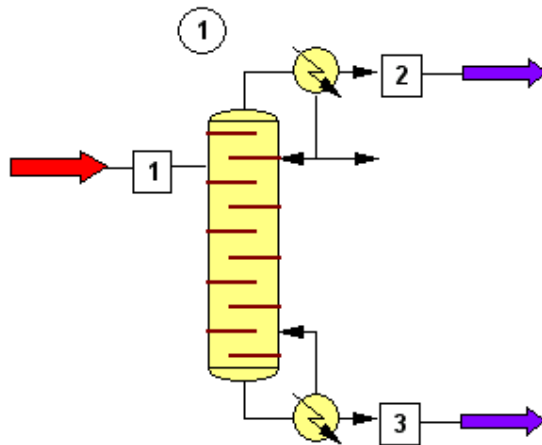


Sour Water Stripper



| Stream No. | 1 | 2 | 3 |
|--------------------------|---------|-------|---------|
| Name | | | |
| -- Overall -- | | | |
| Mass flow lb/hr | 69503.7 | 343.2 | 69160.5 |
| Temp F | 140.0 | 148.1 | 218.7 |
| Pres psia | 56.9 | 14.4 | 16.8 |
| Vapor mass fraction | 0.0000 | 1.000 | 0.0000 |
| Component mole fractions | | | |
| Hydrogen Sulfide | 0.00 | 0.29 | 0.00 |
| Ammonia | 0.00 | 0.46 | 0.00 |
| Water | 1.00 | 0.25 | 1.00 |

DESCRIPTION:

In this example, the Tower Plus (TPLS) model has been used to simulate stripping wastewater from Hydrogen Sulfide and Ammonia down to the level of 5 ppm. This is another application of the TPLS model, which is normally used to simulate atmospheric and vacuum distillation of crude oil.

The tower is equipped with a reboiler, and a pumparound is used to generate internal reflux.

A special thermodynamic model, SOUR, has been used to calculate equilibria in the system.

The picture below is the Process Flow Diagram including a Stream Databoxes. CHEMCAD 5 allows placing Stream and Equipment Databoxes on a PFD, and you are free to select properties and the units of measure that would appear there.