
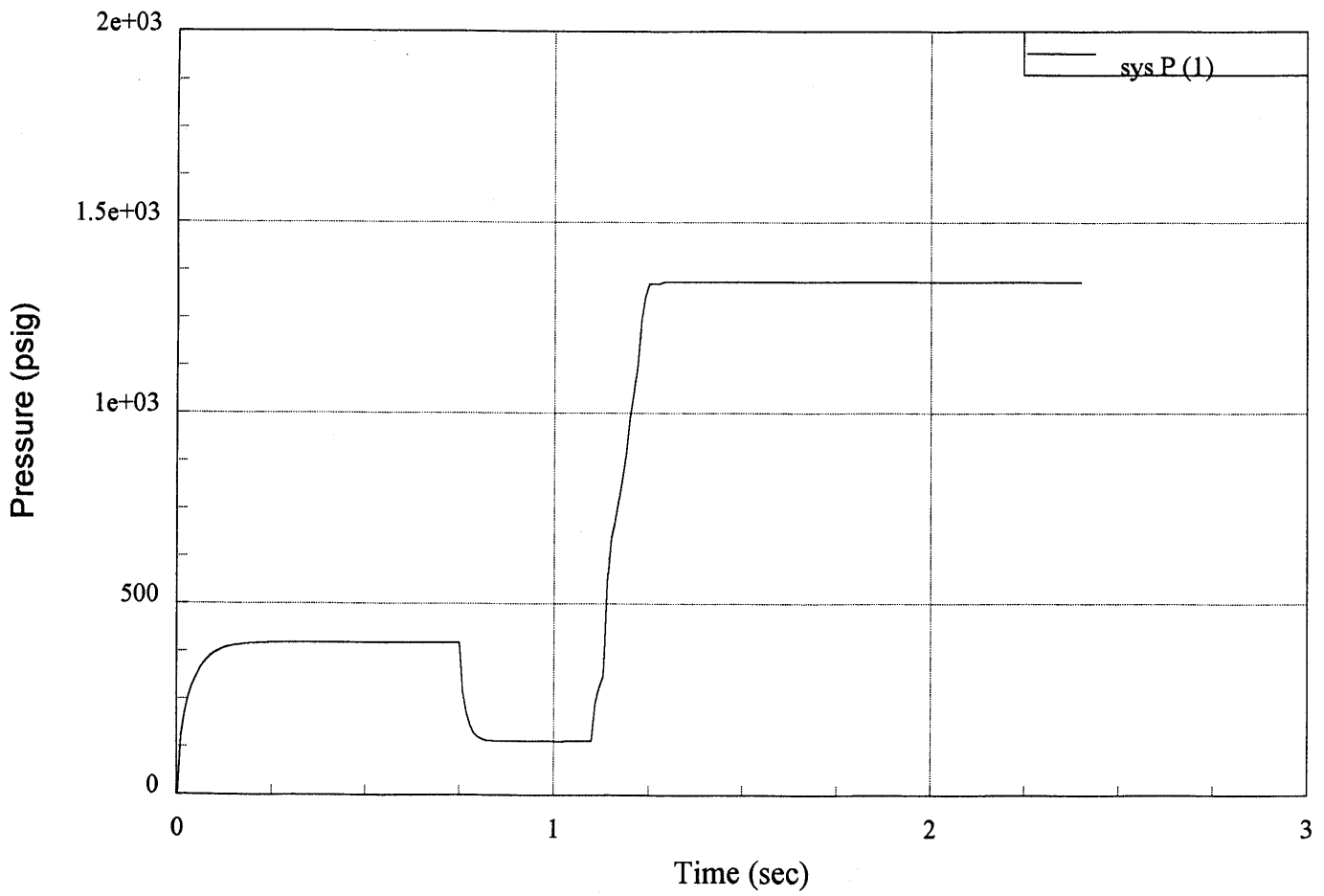


| NO | OPERATION | TIME (SEC) | | VALVE OPER | | | |
|----|----------------------|------------|--------|------------|----|-----|-----|
| | | START | FINISH | H8 | H9 | H20 | H21 |
| 1 | CLOSE MOLD | 0 | 1 | X | ✓ | X | X |
| 2 | INCREASE PA | 1 | 2.85 | X | ✓ | X | X |
| 3 | RELIEVE PA | 2.85 | 3.9 | ✓ | X | X | X |
| 4 | OPEN MOLD | 3.9 | 4.8 | ✓ | X | ✓ | X |
| 5 | DIFF PA OPEN MOLD | 4.8 | 5.2 | X | ✓ | ✓ | X |
| 6 | ACTUATION FINISH | 5.2 | 6.35 | ✓ | X | ✓ | X |

 BoDine, Inc.
 2111 N. Parkline Road
 Stillwater, Ok. U.S.A.
 Title CAMPLB1 NPII100EL
 Size B Document Number Rev
 Date 3.27.95 11on Sheet

PLASTIC INJECTION MOLDING

Simulation Result

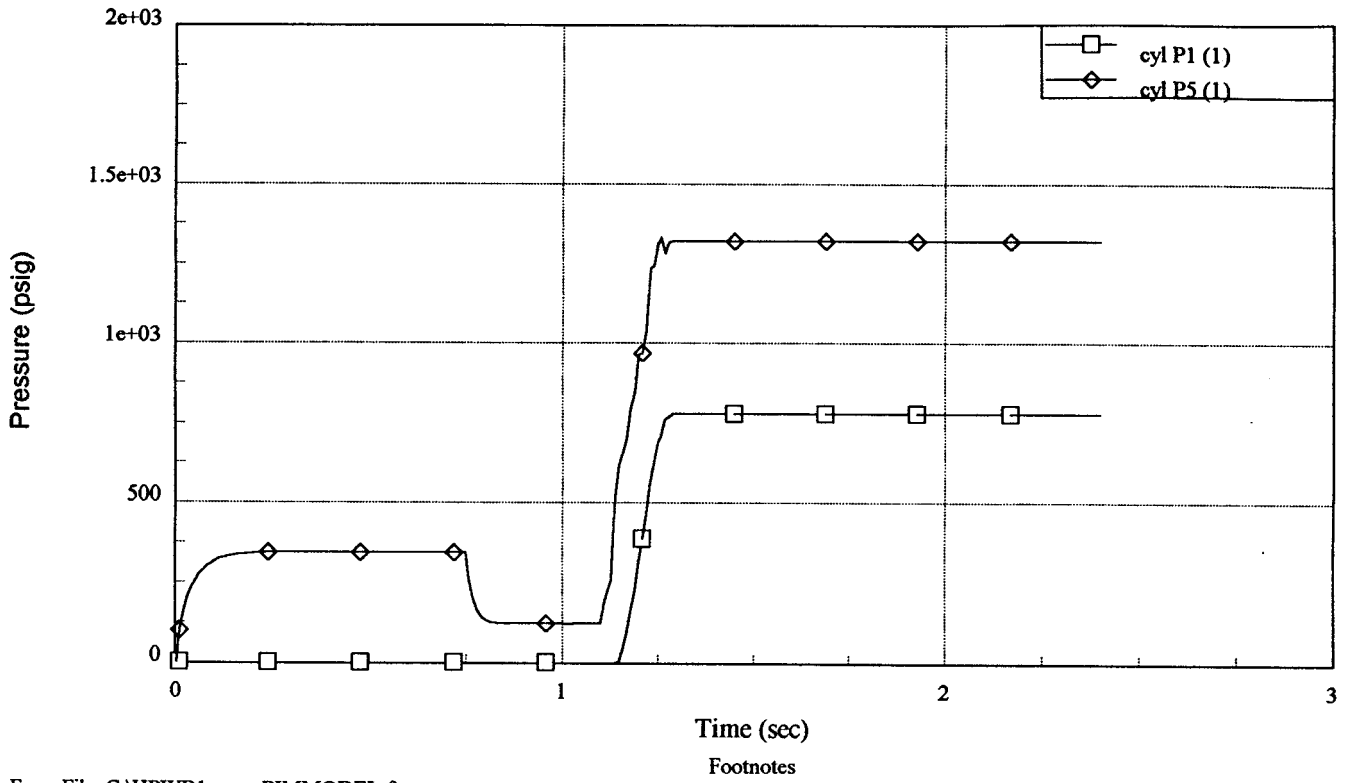


From File: C:\HPWB1\ \PIMMODEL.fo

Footnotes

PLASTIC INJECTION MOLDING

Simulation Result

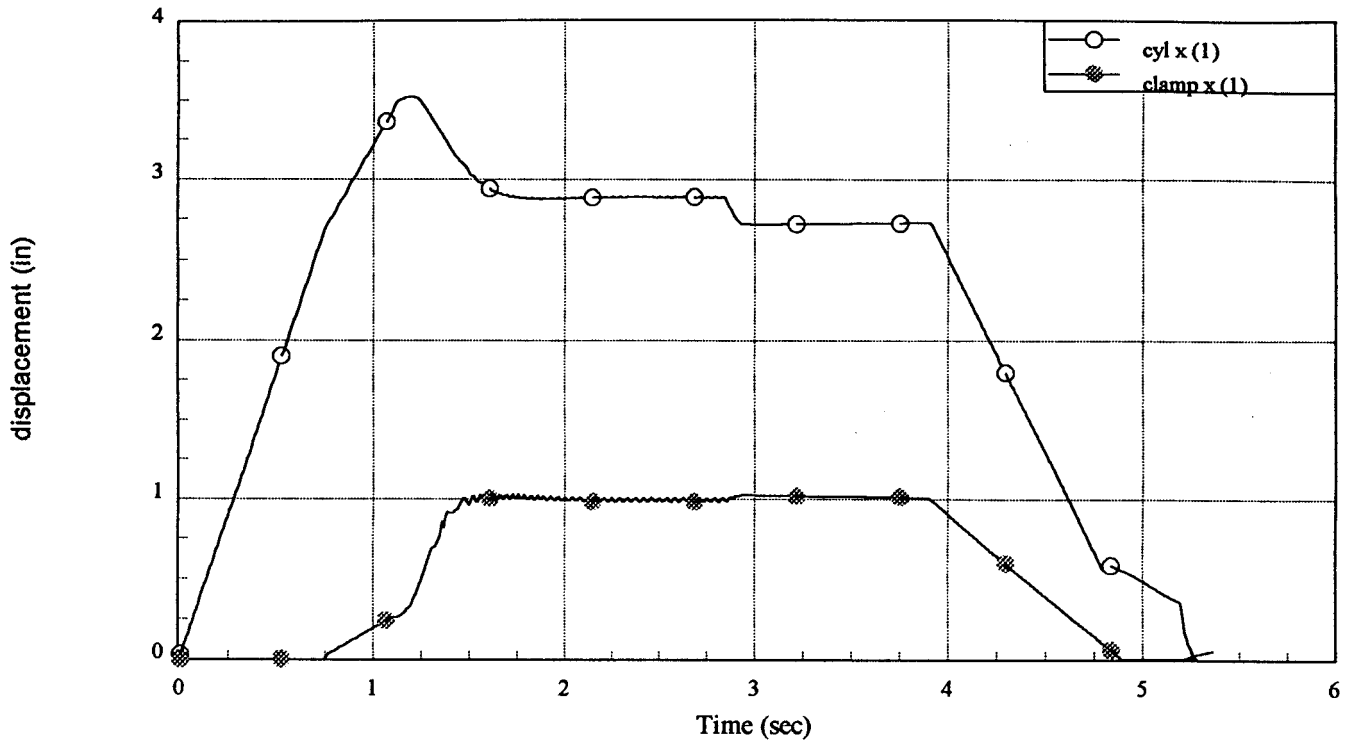


From File: C:\HPWB1 \PIMMODEL.fo

Footnotes

PLASTIC INJECTION MOLDING

Simulation Result



Footnotes

From File: C:\HPWB1\ \PIMMODEL.fo